IN THE CLAIMS

1. (original): A mixture of phthalocyanine dyes of Formula (1) and salts thereof:

$$\mathsf{MPc} \underbrace{\hspace{1cm} \big(\mathsf{SO_3H}\big)_{\mathsf{x}}}_{\big(\mathsf{SO_2NR}^{\mathsf{3}}\mathsf{LNR}^{\mathsf{4}}\mathsf{R}^{\mathsf{5}}\big)_{\mathsf{y}}}$$

Formula (1)

wherein:

M is Cu or Ni;

Pc represents a phthalocyanine nucleus of formula;

$$\beta \xrightarrow{\beta} \alpha \xrightarrow{N \xrightarrow{\alpha} N} \beta \xrightarrow{\alpha} \alpha$$

$$N \xrightarrow{N \xrightarrow{\alpha} N} N \xrightarrow{\alpha} \alpha$$

$$\beta \xrightarrow{\alpha} N \xrightarrow{\alpha} \alpha$$

$$\beta \xrightarrow{\alpha} N \xrightarrow{\alpha} \alpha$$

L is optionally substituted C_{1-20} alkylene, alkyenylene or alkynylene, optionally interrupted by $-O_{-}$, $-NH_{-}$ or $-S_{-}$;

R¹, R², R³ and R⁴ independently are H or optionally substituted C₁₋₄alkyl;

R⁵ is H or an optionally substituted hydrocarbyl; or

R⁴ and R⁵ together with the nitrogen atom to which they are attached represent an optionally substituted aliphatic or aromatic ring system;

x is 0.1 to 3.8;

y is 0.1 to 3.8;

z is 0.1 to 3.8;

the sum of (x+y+z) is 4;

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the substituents, represented by x, y and z, are attached only to a β -position on the phthalocyanine ring; and

the mixture of dyes of Formula (1) are obtainable by a process which comprises cyclisation of ß-sulfo substituted phthalic acid, phthalonitrile, iminoisoindoline, phthalic anhydride, phthalimide or phthalamide.

2. (original): A mixture of phthalocyanine dyes according to claim 1 of Formula (2) and salts thereof:

$$(SO_3H)_x$$
 $MPc = (SO_2NR^1R^2)_y$
 $(SO_2NR^3L^1NR^6R^7)_x$

Formula (2)

wherein:

M Cu or Ni;

Pc represents a phthalocyanine nucleus of formula;

$$\beta \xrightarrow{\beta} \alpha \xrightarrow{N} N \xrightarrow{\alpha} \beta \xrightarrow{\alpha} \beta$$

$$N \xrightarrow{N} N \xrightarrow{N} N \xrightarrow{\alpha} \beta$$

 L^1 is optionally substituted C_{1-8} alkylene optionally interrupted by -O-, -NH- or -S-; R^1 , R^2 , R^3 and R^6 independently are H or optionally substituted C_{1-4} alkyl; R^7 is H, optionally substituted aryl, optionally substituted alkyl or optionally heterocyclyl; or

R⁶ and R⁷ together with the nitrogen atom to which they are attached represent an optionally substituted 5 or 6 membered aliphatic or aromatic ring;

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x is 0.1 to 3.8;

y is 0.1 to 3.8;

z is 0.1 to 3.8;

the sum of (x+y+z) is 4;

the substituents, represented by x, y and z, are attached only to a β -position on the phthalocyanine ring; and .

the mixture of dyes of Formula (2) are obtainable by a process which comprises cyclisation of ß-sulfo substituted phthalic acid, phthalonitrile, iminoisoindoline, phthalic anhydride, phthalimide or phthalamide.

- 3. (original): A mixture of phthalocyanine dyes according to either claim 1 or claim 2 wherein M is Cu.
- 4. (currently amended): A mixture of phthalocyanine dyes according to any one of the preceding claims claim 1 or claim 2 of Formula (3) and salts thereof:

$$CuPc \underbrace{ \left(SO_3H \right)_x}_{ \left(SO_2NR^1R^2 \right)_y}$$

$$\underbrace{ \left(SO_2NR^3L^2NR^8R^9 \right)_z}_{ \left(SO_2NR^3L^2NR^8R^9 \right)_z}$$

Formula (3)

wherein:

Pc represents a phthalocyanine nucleus of formula;

$$\beta \xrightarrow{\beta} \alpha \xrightarrow{\alpha} N \xrightarrow{\alpha} \beta \xrightarrow{\alpha} \beta$$

$$N \xrightarrow{N} N \xrightarrow{N} N \xrightarrow{\alpha} \beta$$

$$\beta \xrightarrow{\alpha} \alpha \xrightarrow{N} N \xrightarrow{\alpha} \beta$$

L² is optionally substituted C₁₋₄ alkylene;

R¹, R², R³ and R⁸ independently are H or methyl;

R⁹ is H or phenyl bearing at least one sulfo, carboxy or phosphato substituent and having further optional substituents; or

R⁸ and R⁹ together with the nitrogen atom to which they are attached represent an optionally substituted 5- or 6- membered aliphatic or aromatic ring;

x is 0.1 to 3.8;

y is 0.1 to 3.8;

z is 0.1 to 3.8;

the sum of (x+y+z) is 4;

the substituents, represented by x, y and z, are attached only to a β -position on the phthalocyanine ring; and

the mixture of dyes of Formula (3) obtainable by a process which comprises by cyclisation of ß-sulfo substituted phthalic acid, phthalonitrile, iminoisoindoline, phthalic anhydride, phthalimide or phthalamide.

- 5. (original): A mixture of phthalocyanine dyes according to claim 1 obtainable by a process which comprises cyclisation of 4-sulfo-phthalic acid in the presence of a nitrogen source, a copper or nickel salt and a base.
- 6. (currently amended): A mixture of phthalocyanine dyes according to any one of the preceding claims claim 1 or claim 2 wherein x has a value of 0.5 to 3.0, y has a value of 0.5 to 3.0 and z has a value of 0.5 to 3.0.
- 7. (currently amended): A mixture of phthalocyanine dyes according to any one of the preceding claims claim 1 or claim 2 free from fibre reactive groups.
- 8. (currently amended): A composition comprising a mixture of phthalocyanine dyes according to any one of claims 1 to 7 claim 1 and a liquid medium.
- 9. (original): A composition according to claim 8 wherein the liquid media comprises a mixture of water and organic solvent or organic solvent free from water.
- 10. (original): A composition according to either claim 8 or claim 9 wherein at least 70% by weight of the total amount of phthalocyanine dye is of Formula (1).

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- 11. (currently amended): A composition according to claim 40 8 or claim 9 wherein at least 95% by weight of the total amount of phthalocyanine dye is of Formula (1).
- 12. (currently amended): A composition that comprises:
 - (a) from 0.5 to 15 parts of a mixture of phthalocyanine dyes according to any one of claims 1 to 7 claim 1; and
- (b) from 99.5 to 85 parts of a liquid medium; wherein all parts are by weight.
- 13. (original): A composition according to claim 12 that comprises:
 - (c) from 1 to 5 parts of a mixture of phthalocyanine dyes according to any one of claims 1 to 7; and
- (d) from 99 to 95 parts of a liquid medium; wherein all parts are by weight.
- 14. (currently amended): A composition according to any one of claims 8 to 13 claim 8 or claim 9 which is an ink suitable for use in an ink jet printer.
- 15. (original): A process for forming an image on a substrate comprising applying an ink according to claim 14 thereto by means of an ink-jet printer.
- 16. (currently amended): A material printed with a composition according to any one of claims 8 to 14, or a mixture of phthalocyanine dyes as described in any one of claims 1 to 7 or by a process according to claim 15 claim 8.
- 17. (original): An ink-jet printer cartridge comprising a chamber and an ink wherein the ink is in the chamber and the ink is as defined in claim 14.

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18. (new): A material printed with a mixture of phthalocyanine dyes according to claim 1.

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